

Date: Wednesday, 4/30/2008 1:17:23 PM  
 User: Chantal Lavoie

## Process Sheet

SPLIT - 2

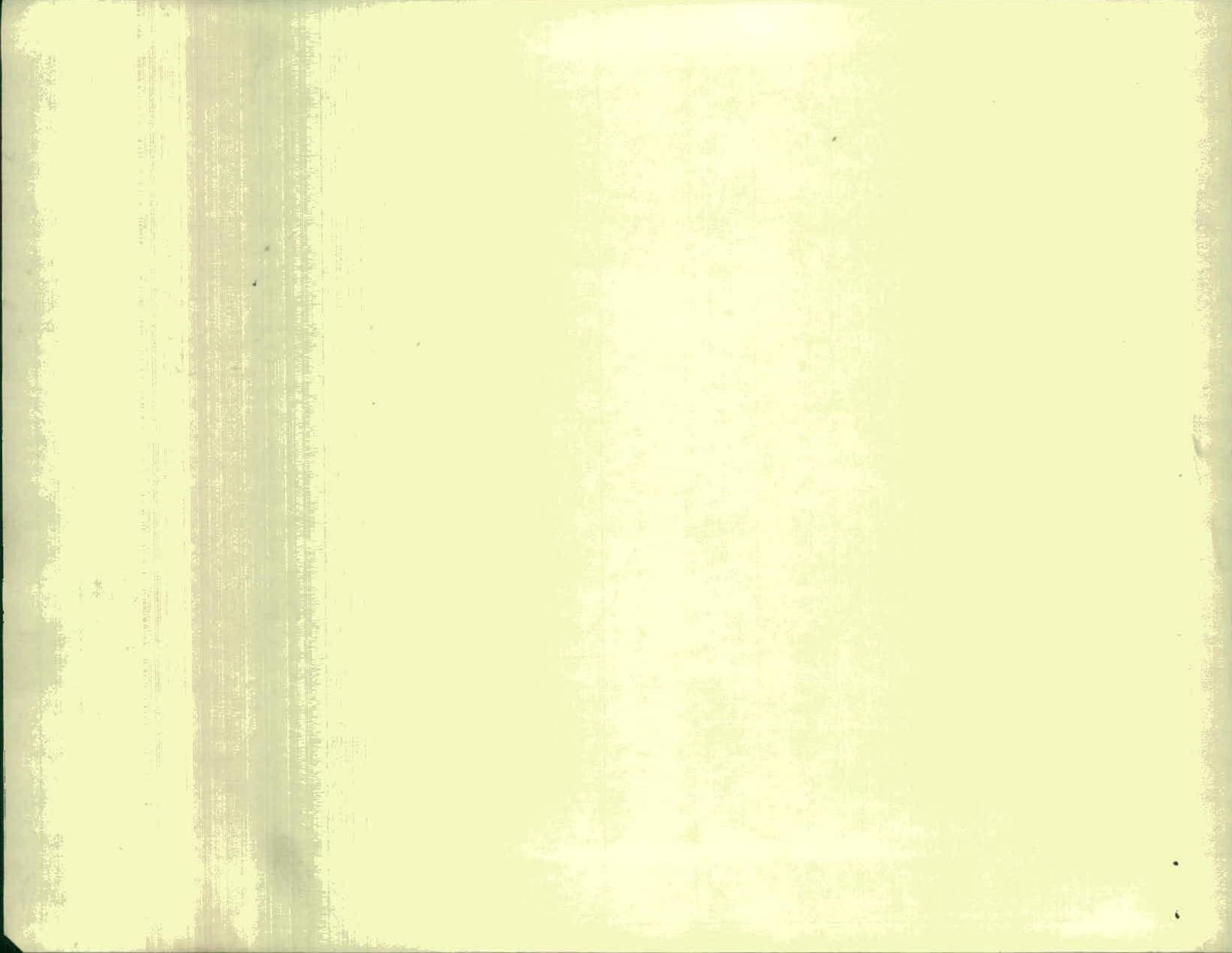
Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: CABLE ASSEMBLY	
Job Number	: 38910				Part Number	: D21623R078	
Estimate Number	: 10185				Drawing Number	: D2162 REV. C	
P.O. Number	:				Project Number	: N/A	
This Issue	: 4/30/2008 S.O. No. :				Drawing Revision	: C	
Prsht Rev.	: NC				Material	:	
First Issue	: / / Type : PURCHASED PARTS				Due Date	: 5/7/2008 Qty: 6 Um: Each	
Previous Run	: 37327						
Written By	:						
Checked & Approved By	: <u>JLD 084.30</u>						
Comment	: Est: A 05.03.08 New issue KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
	Comment: PURCHASING	Issue P/O: <u>6264</u>	C Le8/04/30
		For D2162-3R-078 Cable which includes the following parts:	(6)
	Qty Part Number	Description	
	1 83V32-3-078	Cable	
	1 165-172-308	Handle - <u>X1 = m108339</u>	
	1 B27081AZKT	Clevis	
	Possible Supplier: Danco		
	Material release note is required		
2.0	D21623R078P	CABLE	
	Comment: Qty.: 1.0000 each(s)/Unit	Total : 6.0000 each(s)	
	CABLE ASSEMBLY		
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1	Recieve & Inspect for Transit Damage	
		Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK	
	Comment: DIMENSIONAL CHECK	S 08/04/08	



Date: Wednesday, 4/30/2008 1:17:23 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 38910

Part Number: D21623R078

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

EP 08/11/13 ①

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/11/13 ①

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: \_\_\_\_\_

EP 08/11/13 ①

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/14 ①

Job Completion



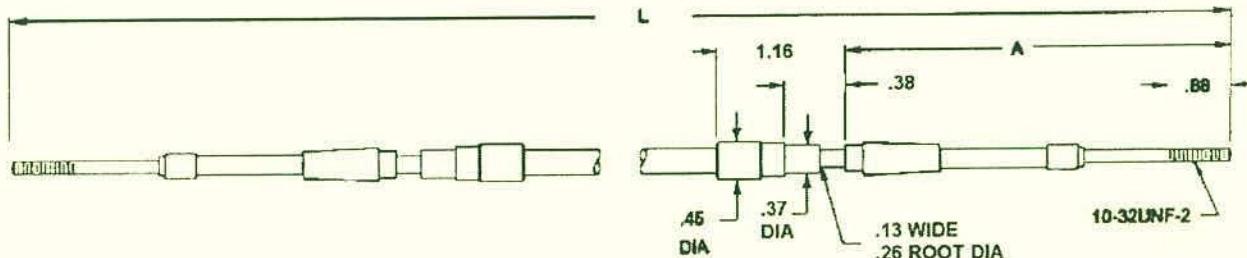
MF 08-11-13



**DART**

DESIGN BW	DRAWN BY <i>TF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>TH</i>	APPROVED <i>HF</i>	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03	TITLE CONTROL CABLE		SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	

**RELEASED**  
*TH 05.06.03*



EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

	Utility and Low-Friction VLD
THREAD SIZES	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-TH-L

T: CABLE TRAVEL (INCHES)

H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)

NOTE: IF NOT SPECIFIED USE "T" HANDLE

L: CABLE LENGTH (THREE DIGITS)

eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG

eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)

CABLE: p/n 83V32-T-L

HANDLE : "T" 165-172-014, "R" 165-172-308, "M" 165-103-001

CLEVIS: 175-601-202

Copyright © 1995 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

C208/04/30

W/O: 38910

